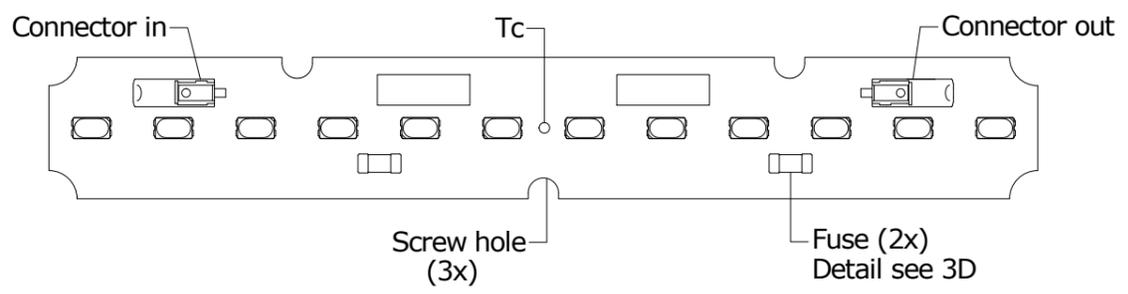


- Notes:**
- Working specification:
    - Material
    - Silk type
    - PSR Type:
    - Un-indicated tolerances see ISO-2768-m
    - when we delivery, there should not exist harmful defect such as scratch or shork
  - Eco-Design specification
    - the part should not contain prohibited substances (Cd,Pb,Hg,Cr+6,PBBs, PBDEs) and details should comply with LG(65) -B-3514
  - Examination specification
    - The surface should be clean, and should not exist the harmful defects with oprating, such as flash(burr)
    - Silk pattern inspection must be measured by inner edge standard
    - Measurement: should be measured the ( \* ) mark

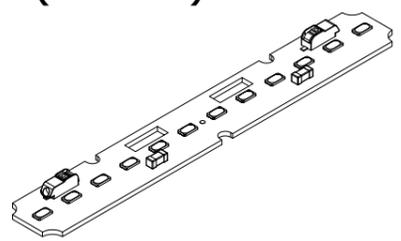
Un-indicated tolerances see ISO-2768-m  
Not specified inner R Angle unity is 0.5mm



Tolerance class (SS-ISO 2768-1)									
Range	Fine		Medium		Coarse		Very Coarse		ES
	mm	ANG	mm	ANG	mm	ANG	mm	ANG	
0.53	0 ≤ 10	±0.05	±1°	±0.1	±1°	±0.2	±1.5°	-	±3°
3 ≤ 6		±0.05		±0.1		±0.3		±0.5	
6 ≤ 30	10 ≤ 50	±0.1	±0.5°	±0.2	±0.5°	±0.5	±1°	±1.0	±2°
30 ≤ 120		±0.15		±0.3		±0.8		±1.5	
120 ≤ 400	50 ≤ 120	±0.2	±0.33°	±0.5	±0.33°	±1.2	±0.5°	±2.5	±1°

Connector out : to connect module to driver or module to module  
Connector in : to connect module to driver or module to module

ISO ( 1 : 2 )



<b>Confidential</b>		TOLERANCES UNLESS OTHERWISE STATED			
		DIMENSION ±0.2		ANGLE ±1°	
GENERAL ROUGHN.	UNIT	MATERIAL		ASSEMBLY NO.	ITEM
✓	mm			PATTERN NO.	
SCALE	1st Angle PROJ	TREATMENT		ORDER NO.	QUANT.
1:1					
CLASS NO.	Fortimo LED Strip 0.5ft 550lm FC HV4			9290 015 23400	2015-03-28
					2017-02-08
					2017-05-23
					2018-03-22
NAME	M.Wilkowski/E.Piech	SUPERS.	1 SH.SH.	112 - 1	123420 A3
DATA FMT.		PROGR.		PLATF.	
CAD	CHECK	DATE	2017-06-05	© Philips Electronics N.V. 2002	

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