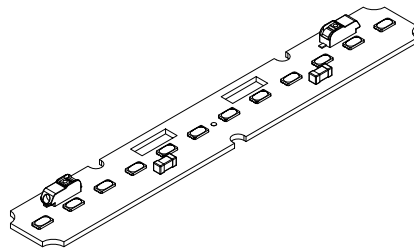


Connector out : to connect module to driver or module to module
Connector in : to connect module to driver or module to module

ISO (1 : 2)



- Notes:
- Working specification:
 - Material
 - Silk type
 - PSR Type:
 - Un-indicated tolerances see ISO-2768-m
 - when we delivery, there should not exist harmful defect such as scratch or shork
 - Eco-Design specification
 - the part should not contain prohibited substances (Cd,Pb,Hg,Cr+6,PBBs, PBDEs) and details should complay with LG(65) -B-3514
 - Examination specification
 - The surface should be clean, and should not exist the harmful defects with oprating, such as flash(burr)
 - Silk pattern inspection must be measured by inner edge standard
 - Measurement: should be measured the (*) mark

Un-indicated tolerances see ISO-2768-m
Not specified inner R Angle unity is 0.5mm

Tolerance class (S S - I S O 2 7 6 8 - 1)										
Range		Fine		Medium		Coarse		Very Coarse		
m m	A S A N G L E	m m	A N G L E	m m	A N G L E	m m	A N G L E	m m	A N G L E	m m
0.5	0 ≤ 1 0	± 0.05	± 1 °	± 0.1	± 1 °	± 0.2	± 1.5 °	-	± 3 °	
3 ≤ 6		± 0.05		± 0.1		± 0.3		± 0.5		
6 ≤ 30	1 0 ≤ 50	± 0.1	± 0.5 °	± 0.2	± 0.5 °	± 0.5	± 1 °	± 1.0	± 2 °	
30 ≤ 120		± 0.15		± 0.3		± 0.8		± 1.5		
120 ≤ 400	50 ≤ 120	± 0.2	± 0.33 °	± 0.5	± 0.33 °	± 1.2	± 0.5 °	± 2.5	± 1 °	

Confidential			TOLERANCES UNLESS OTHERWISE STATED					
			DIMENSION ± 0.2		ANGLE $\pm 1^\circ$			
GENERAL ROUGHN.	UNIT	MATERIAL					ASSEMBLY NO.	ITEM
	mm						PATTERN NO.	
SCALE	1st Angle PROJ	TREATMENT					ORDER NO.	QUANT.
1:1								
CLASS NO.								2015-03-28
								2017-02-08
								2017-05-23
								2018-03-22
NAME		M.Wilkowski/E.Piech		SUPERS.		1	SH.SH.	112 - 1
DATA FMT.				PROGR.		PLATF.		
CAD		CHECK		DATE		2017-06-05		© Philips Electronics N.V. 2002