

# PHILIPS

a

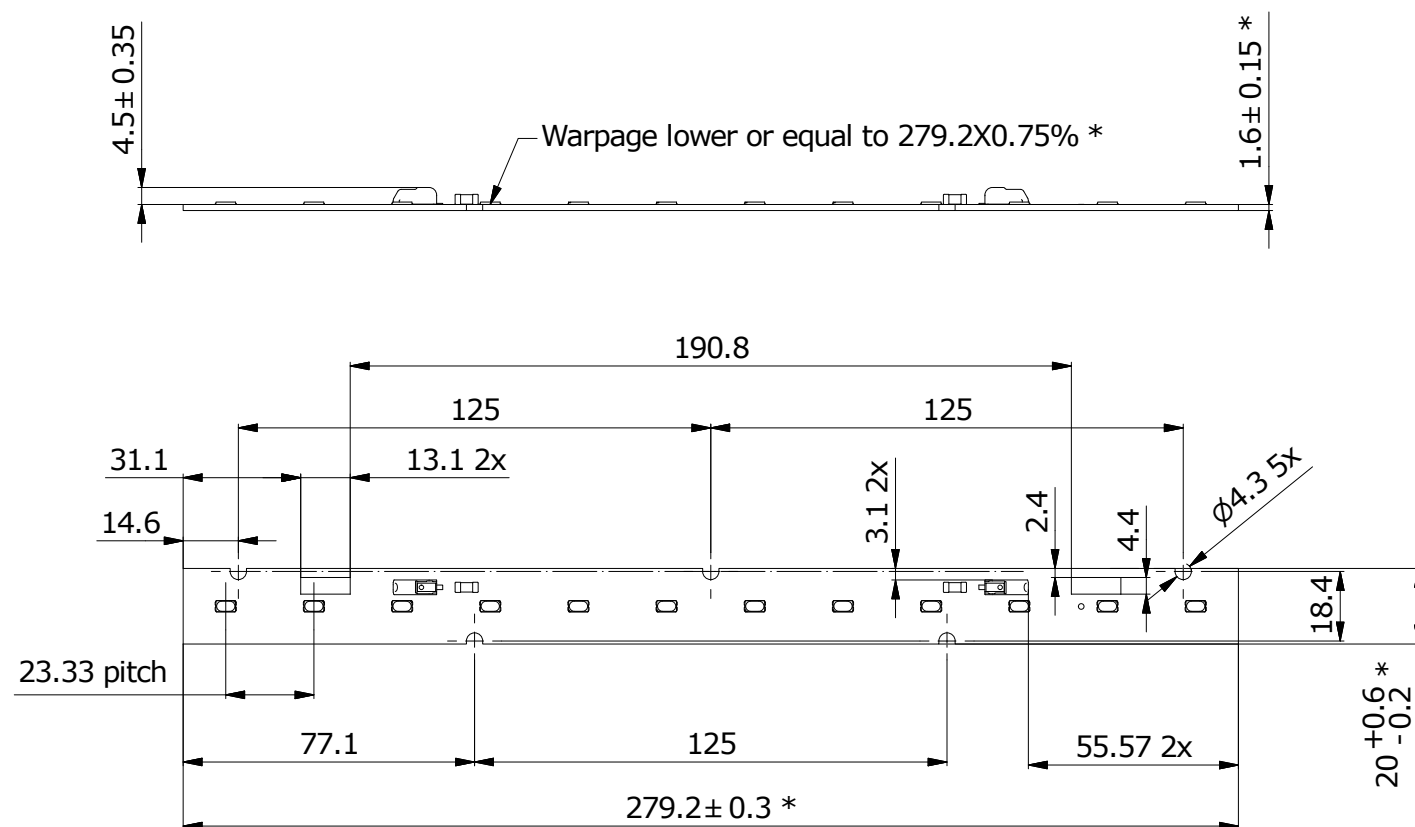
b

C

d

e

f




Notes:

- 1) Working specification:
  - 1) Material
  - 2) Silk type
  - 3) PSR Type:
  - 4) Un-indicated tolerances see ISO-2768-m
  - 5) when we delivery, there should not exist harmful defect such as scratch or shock
- 2) Eco-Design specification
  - 1) the part should not contain prohibited substances (Cd, Pb, Hg, Cr+6, PBBs, PBDEs) and details should comply with LG(65) -B-3514
- 3) Examination specification
  - 1) The surface should be clean, and should not exist the harmful defects with operating, such as flash(burr)
  - 2) Silk pattern inspection must be measured by inner edge standard
  - 3) Measurement: should be measured the ( \* ) mark

Un-indicated tolerances see ISO-2768-m  
Not specified inner R Angle unity is 0.5mm

Toleranceclass(SS-ISO2768-1)									
Range		Fine		Medium		Coarse		VeryCoarse	
mm	AS ANGLES	mm	AS ANGLES	mm	AS ANGLES	mm	AS ANGLES	mm	AS ANGLES
0.5≤3	0≤10	±0.05	±1°	±0.1	±1°	±0.2	±1.5°	-	±3°
3≤6		±0.05		±0.1		±0.3		±0.5	
6≤30	10≤50	±0.1	±0.5°	±0.2	±0.5°	±0.5	±1°	±1.0	±2°
30≤120		±0.15		±0.3		±0.8		±1.5	
120≤400	50≤120	±0.2	±0.333°	±0.5	±0.333°	±1.2	±0.5°	±2.5	±1°

Confidential		TOLERANCES UNLESS OTHERWISE STATED										
		DIMENSION ±0.2		ANGLE ±1°								
						ASSEMBLY NO.	ITEM					
GENERAL ROUGHN.	UNIT  mm	MATERIAL				PATTERN NO.						
SCALE  1:1	1st Angle PROJ 	TREATMENT				ORDER NO.	QUANT					
CLASS NO.		Fortimo LED Strip 1ft 650lm FC HV4				2015-043-15						
						9290 015 24400		2017-02-10				
								2017-05-24				
								2018-03-23				
NAME M. Wilkowski/E. Piech		SUPERS.		1	SH.	SH.	112	-	1		123420	A3
DATA FMT.			PROGR.		PLATF.							
CAD	CHECK	DATE 2017-06-05		© Philips Electronics N.V. 2002								