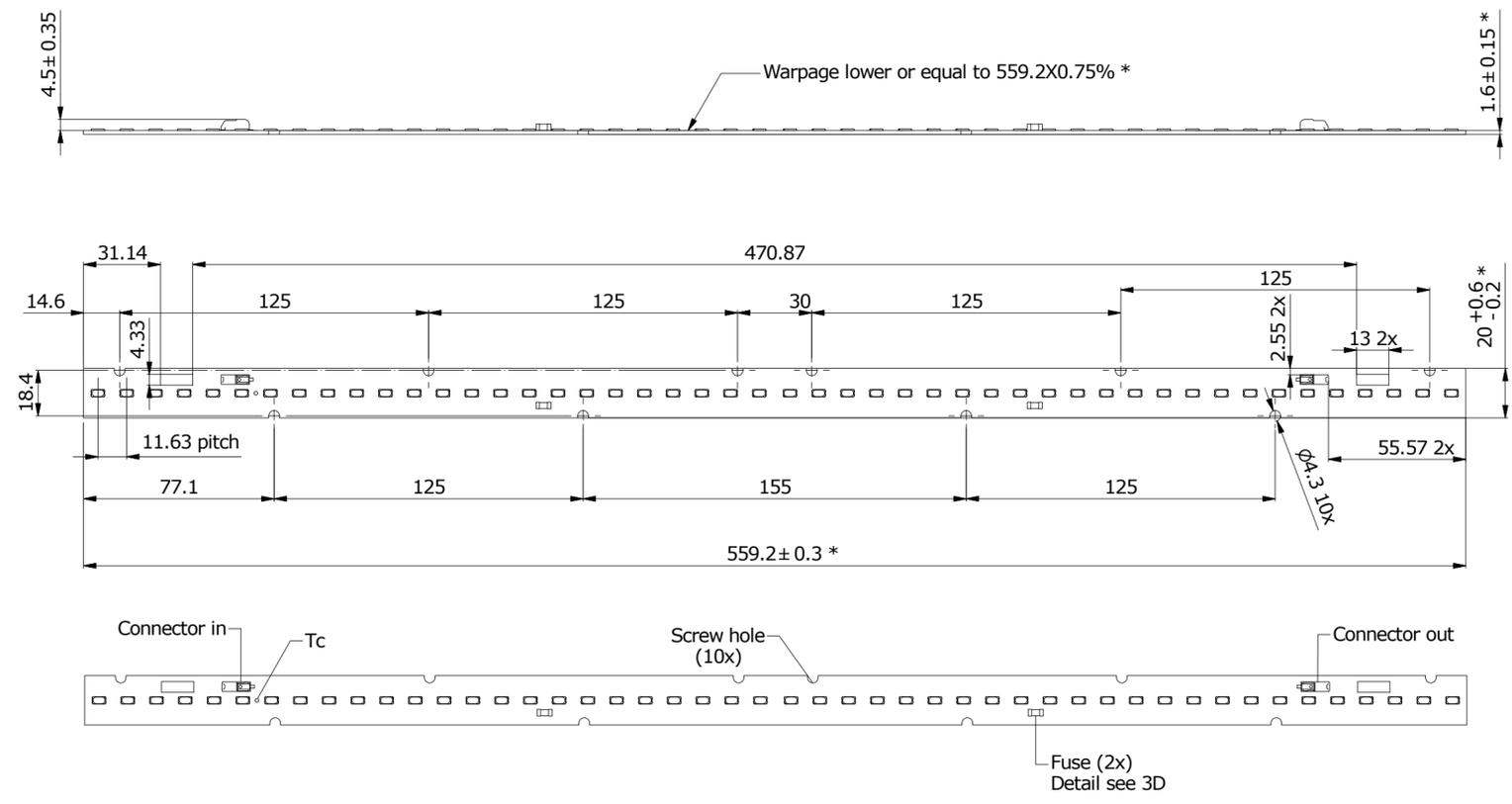


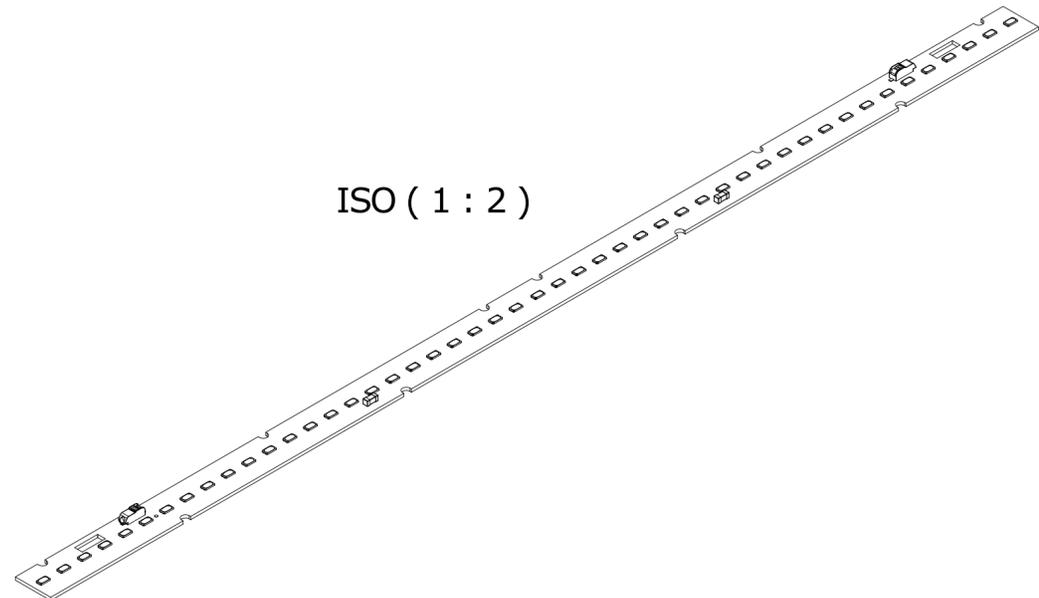
- Notes:**
- Working specification:
 - Material
 - Silk type
 - PSR Type:
 - Un-indicated tolerances see ISO-2768-m
 - when we delivery, there should not exist harmful defect such as scratch or shork
 - Eco-Design specification
 - the part should not contain prohibited substances (Cd,Pb,Hg,Cr+6,PBBs, PBDEs) and details should comply with LG(65) -B-3514
 - Examination specification
 - The surface should be clean, and should not exist the harmful defects with oprating, such as flash(burr)
 - Silk pattern inspection must be measured by inner edge standard
 - Measurement: should be measured the (*) mark



Un-indicated tolerances see ISO-2768-m
Not specified inner R Angle unity is 0.5mm

Tolerance class (SS-ISO2768-1)									
Range		Fine		Medium		Coarse		Very Coarse	
mm	AS ANGLES	mm	AS ANGLES	mm	AS ANGLES	mm	AS ANGLES	mm	AS ANGLES
0.5≤3	0≤10	±0.05	±1°	±0.1	±1°	±0.2	±1.5°	-	±3°
3≤6		±0.05		±0.1		±0.3		±0.5	
6≤30	10≤50	±0.1	±0.5°	±0.2	±0.5°	±0.5	±1°	±1.0	±2°
30≤120		±0.15		±0.3		±0.8		±1.5	
120≤400	50≤120	±0.2	±0.333°	±0.5	±0.333°	±1.2	±0.5°	±2.5	±1°

ISO (1 : 2)



Connector out : to connect module to driver or module to module
Connector in : to connect module to driver or module to module

Confidential			TOLERANCES UNLESS OTHERWISE STATED					
GENERAL ROUGHN.		UNIT	DIMENSION		ANGLE		ASSEMBLY NO. ITEM	
✓		mm					PATTERN NO.	
SCALE	1st Angle PROJ	TREATMENT					ORDER NO.	QUANT.
1:1								
CLASS NO.			Fortimo LED Strip 2ft 2200lm FC HV4				9290 015 26400	
							2015-03-30	
							2017-02-16	
							2017-05-23	
							2018-03-27	
NAME M.Wilkowski/E.Piech SUPERS.			1 SH,SH.		112 - 1		123420 A2	
DATA FMT.			PROGR.		PLATF.			
CAD			CHECK		DATE 2017-06-05		© Philips Electronics N.V. 2002	

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