PHILIPS

Drawing lay-out according UN-D 1041
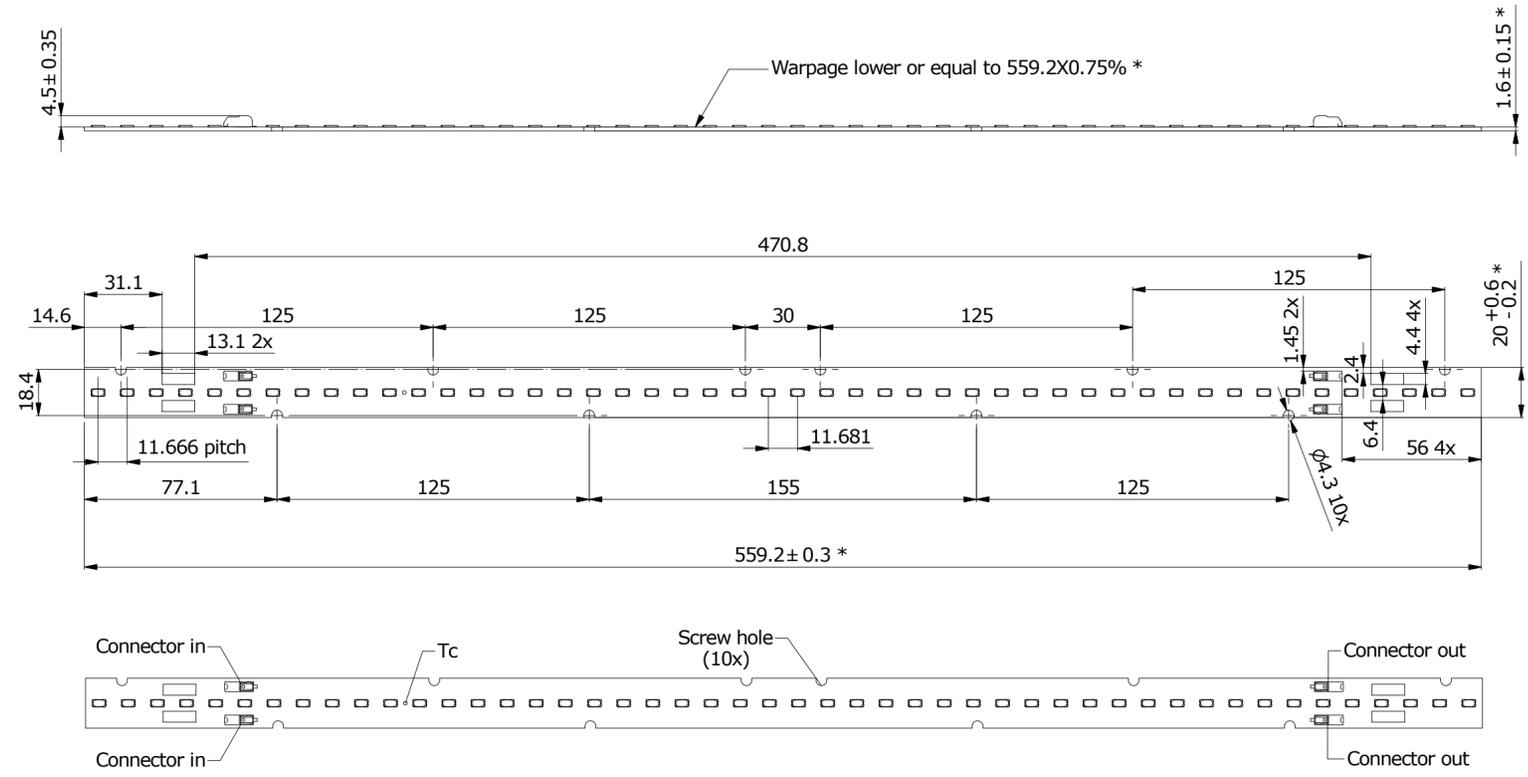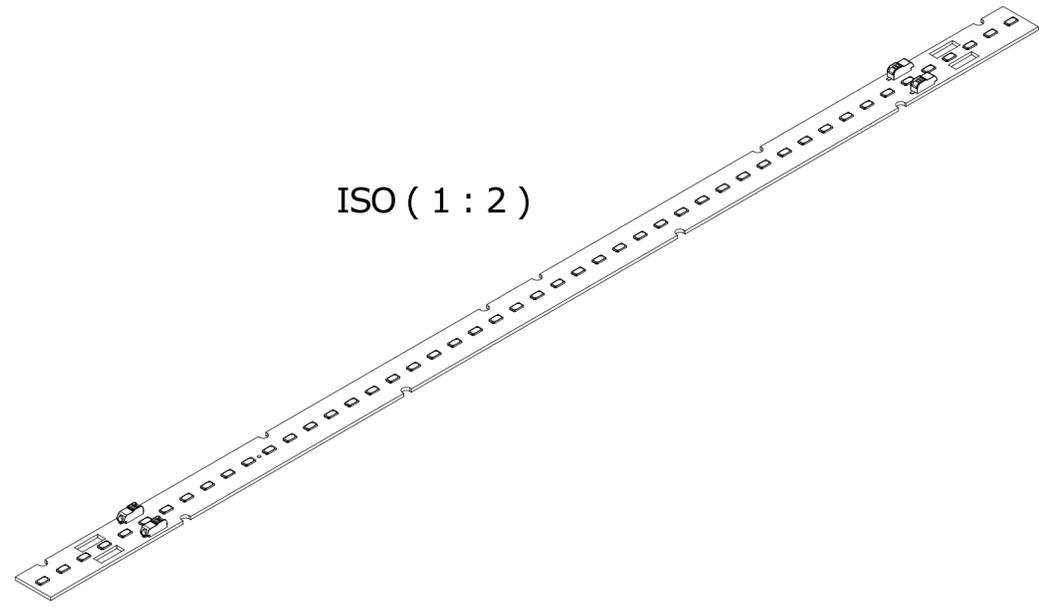
Notes:
1. Working specyfikation:
   1) Material
   2) Silk type
   3) PSR Type:
   4) Un-indicated tolerances see ISO-2768-m
   5) when we delivery, there should not exist harmful defect such as sctratch or shork
2) Eco-Design specyfication
   1) the part should not contain prohibited substances (Cd,Pb,Hg,Cr+6,PBBs, PBDEs) and details should complay with LG(65) -B-3514
3) Examination specification
   1) The surface should be clean, and should not exist the harmful defects with oprating, such as flash(burr)
   2) Silk pattern inspection must be measured by inner edge standard
   3) Measurement: should be measured the (*) mark

Warpage lower or equal to 559.2X0.75% *

4.5±0.35

1.6±0.15 *

470.8

31.1
14.6
13.1 2x
125
125
30
125
125
20 +0.6 / -0.2 *
18.4
1.45 2x
2.4
4.4 4x
11.666 pitch
11.681
6.4
56 4x
77.1
125
155
125
φ4.3 10x
559.2±0.3 *

Connector in
Tc
Screw hole (10x)
Connector out
Connector in
Connector out

ISO (1 : 2)

Connector out : to connect module to driver or module to module
Connector in   : to connect module to driver or module to module

Un-indicated tolerances see ISO-2768-m
Not specified inner R Angle unity is 0.5mm

Toleranceclass(SS-ISO2768-1)

Range		Fine		Medium		Coarse		VeryCoarse	
mm	AS ANGLES	mm	AS ANGLES	mm	AS ANGLES	mm	AS ANGLES	mm	AS ANGLES
0.5≤3	0≤10	±0.05	±1°	±0.1	±1°	±0.2	±1.5°	-	±3°
3≤6		±0.05		±0.1		±0.3		±0.5	
6≤30	10≤50	±0.1	±0.5°	±0.2	±0.5°	±0.5	±1°	±1.0	±2°
30≤120		±0.15		±0.3		±0.8		±1.5	
120≤400	50≤120	±0.2	±0.333°	±0.5	±0.333°	±1.2	±0.5°	±2.5	±1°

Confidential

TOLERANCES UNLESS OTHERWISE STATED

		DIMENSION	ANGLE			ASSEMBLY NO.	ITEM
						PATTERN NO.	

GENERAL ROUGHN.
UNIT: mm
MATERIAL

SCALE: 1:1
1st Angle PROJ
TREATMENT
ORDER NO.
QUANT.

CLASS NO.

Fortimo LED Strip 2ft 2200lm FC LV4

9290 015 27000

	2015-03-30
	2017-02-16
	2017-05-23
	2018-03-26

NAME M.Wilkowski/E.Piech   SUPERS.   1   SH.SH.   112   -   1   123420   A2

DATA FMT.   PROGR.   PLATF.

CAD   CHECK   DATE 2017-06-05   © Philips Electronics N.V. 2002